



# Model A Club News

January 2020

[www.CedarCreekAs.org](http://www.CedarCreekAs.org)

## President's Memo

Hello members.

Welcome, Welcome, Welcome, To 2020 and the CCMAFC.

I hope everyone had a safe Christmas and New Year. Thank you to Max Westbruck, Chuck Sportsman, Sue Capps, Gerald Phariss, and Gary Vick for your leadership last year. A special thank you to all of the members who will serve as Club Officers and Board of Directors. Working together we can have a promising year.

We had a wonderful Christmas Party thanks to all who provided the delicious foods. All was perfect. The White Elephant gifts went well as always. We had a great time.

Looking forward to our first meeting of the new year.

Walter Hellebrand  
President

### CLUB OFFICERS

#### President

WALT HELLEBRAND  
972-768-3168

#### Vice President

CHUCK SPORTSMAN  
903-833-5572

#### Secretary/Treasurer

SUE CAPPS  
214-616-5813

### BOARD of DIRECTORS

MAX WESTBRUCK  
214-215-5216  
GERALD PHARISS  
903-603-3666  
GARY VICK  
214-288-1124

#### NEWSLETTER EDITOR

and

#### WEBMASTER

BILL LEE  
[Bill@WRLee.com](mailto:Bill@WRLee.com)

**IT'S TIME TO RENEW YOUR  
MEMBERSHIP. \$15 TO SUE  
CAPPS**

## Ford publications

I recently acquired a small book entitled "*Ford MODEL A restoration manual A-1*". It appears to be photocopies of actual Ford documents and is a wealth of information about not only the Model A but Ford's evolution to the A. Here is one representative page with a great description of Ford's progression into the Model A painting techniques.

The book has a lot of descriptions of various parts of the Model A. Dimensional drawings of all Model A body styles are included. The complete table of production dates vs. engine number is also in there.

I have been told that this small book is available, probably via Amazon. I recommend that you get yourself a copy.

*PAINT* — by Research and Information, Ford Motor Company.

With the introduction of the Model T, production could not keep pace with the demand for the Ford car. The system of moving assemblies, now known as mass production, was a result of the unprecedented demand for the Model T. Not as well known is the story of painting techniques developed by Ford to hasten body bulding.

Like the chassis, the body was built on a moving line. The use of metal bodies, introduced during the 1911 model year, made a priming coat necessary and this was applied by spray gun in a spray booth. The varnish finish was "flowed on" through nozzles attached to flexible hoses. Small parts, the fenders, windshield braces and the hood were now finished in a black dipping-enamel which was baked dry in gas-fired ovens. Wheels were dipped in varnish and spun dry. But despite the improvement in manufacturing methods, varnish drying time remained the limiting factor in body production and approximately five days were required to finish the Model T body.

Despite slight improvements in drying time involving the development of drying rooms with temperatures as high as 125° F, the problem of varnish drying remained until 1925 when the company began, after a lapse of a dozen years, to paint the Model T in colors other than black. The new pyroxlyin lacquers had a drying time of less than twenty minutes per coat, and the gravity flow system of varnish painting could now be replaced by the lacquer spray booth. Body finishing time dropped significantly, and during the last days of the Model T and for the life of the Model A, pyroxlyin lacquer was the standard Ford finish. The use of color after many years was emphasized in the two-tone colors introduced on the 1928 Model A.

In 1930, Ford began experimenting with baked enamels and for the next three years all colored wheels were painted with this new finish. Comparative climatic testing indicated the superiority of the new enamel, and in the summer of 1932 Ford began painting commercial bodies with enamel. The results of these tests and observation of the enameled commercial bodies led in June, 1933 to the adoption of enamel as the new standard Ford finish.

With the general use of enamel, Ford announced in December of 1933 that the fenders of the 1934 car would be painted to match the body, breaking a 20-year tradition of black fenders.

## CCMAFC Christmas Party December 7, 2019

The annual Christmas Party was held at the LakeRidge RV park as it has been for several years. The food was the usual: GREAT! The fellowship as well. The

Chinese gift exchange was its normal HOOT! Did Ken end up eating that crow?



This party is also a “Toys for Tots opportunity and the club came through wonderfully. A note from the family that was gifted:

“I just want to say thank you so so very much from the bottom of my heart for everything that you have done for me and my family you have definitely made our entire Christmas this year I am very appreciative and I thank you so very much for everything you went above and beyond and it's more than I could have ever thought thank you.”

**Cedar Creek Model A Ford Club  
Minutes December 7, 2019**

President Max Westbruck called the **meeting to order** at 12:04pm. He welcomed everyone and led the **pledge**.

Max asked if everyone had **read the minutes** as printed in the newsletter. Doyle Nelle made the motion to accept. Herman Dentler seconded the motion.

The **financial report** was read. Chuck Sportsman made the motion to accept. Doyle Nelle seconded the motion.

**Sunshine report:** Gerald Pharris' sister passed away. Gerald and Emma were in a car accident.

**Birthdays:** O V Cliver

**Old Business:** Max says there will be a New Years Eve party at the Cedar Creek Country Club. Era attire if you care to participate.

**New Business:** next year our Christmas party will be at the Tri County Library community room in Mabank.

A BIG thank you to Max for serving this year in the midst of his family losses.

**Tuesday Breakfast..** Tuesday, December 17 at Mabank Cafe

**Events:** Malakoff Christmas parade is Saturday, Dec. 14 at 10am. Lineup at 9am on the side road by the school on 198.

Thank you for the **Toys for Tots** for the Kenneth Knigge family.

Gerald Pharris made the **motion to adjourn**. Walt Hellebrand seconded the motion.

The meeting **adjourned** at 12:25pm.

Sue Capps



**Best Wishes to all for a  
prosperous and happy 2020**



## New Year's Eve Celebration

The club split into two parts on New Years Eve. Most of us enjoyed a wonderful meal and fellowship at Hector's in Gun Barrel City.



## December Monthly Breakfast

December 17, 2019

The Mabank Cafe saw the club gather for our monthly breakfast. Looks like one side got served first! Where was Walt?



### Birthdays in January

Happy  
**BIRTHDAY**

Doyle Nelle	01/01
Bill Capps	01/02
Emma Phariss	01/05
Anna Harris	01/09
Jody Letchworth	01/13
Sandy Fite	01/25
Georgia Phillips	01/26
Tonnie Hemphill	01/30



**Happy Birthday!**

### Sunshine Report

Sue Capps

Jody Letchworth has been sick since the Sunday before Christmas with the flu.

Bob Letchworth had a slight heart attack...he will be on blood thinner now.

## More NYE Celebration

While most of our club was at Hector's, several were at Cedar Creek Country Club. Period dress and Model A's had to be the highlight of the show!



*Lou and Julia*



*Bob and Jody*



*Pat*



*Pat, Max, Julia, Bob, Jody*



*Max*



## CCMAFC Event Calendar

**JAN 07, 2020 -- CCMAFC Meeting** - Our monthly meeting at the DQ in Seven Points starts at 5p.m. for tire kicking, meeting at 5:30p.m.

**JAN 21, 2020 -- Monthly Breakfast** - Gather for fellowship and food! 8:00a.m. Site TBDL.

**FEB 04, 2020 -- Monthly meeting** - at the DQ Seven Points. Tire kicking 5pm meeting begins at 5:30pm

**FEB 18, 2020 -- Monthly Breakfast** - Gather for fellowship and food! 8:00a.m. Site TBDL.

**MAR 03, 2020 -- Monthly Meeting** - at the DQ Seven Points. Tire kicking at 5pm. Meeting begins at 5:30pm

**JUN 21-26, 2020 -- 57<sup>th</sup> Texas Tour Combined National MAFCA conference** - Kerrville Y O Ranch Hotel Kerrville, Texas

## Patronize our Club Sponsors

a **YANKEE's** lock **SMITH** service

Call Us For All Your Home, Auto or Business Needs

Call **903-880-AYLS (2957)**

**903-432-AYLS (2957)**

Serving the Cedar Creek Lake Area since 1995

Richard *Smith* Smith, Owner and Operator

**EMERGENCY SERVICE AVAILABLE**



Licensed and Bonded - License Number BI3379



**Dairy Queen**

Danny Hampel & Shirley Leone  
Email: [teddysdq@msn.com](mailto:teddysdq@msn.com)

**Seven Points**

**Hwy 274 @ 334**

**903-432-3076**

**Kemp**

**1218 S. Elm Street**

**903-498-8222**

Your Cedar Creek Model A Ford Club Meeting Host Since 2003

**Mike's "A" Ford-able Parts**

**Mike Butcher**



**124 Model A Drive, Maysville, GA 30558**

email: [mike@mikes-afordable.com](mailto:mike@mikes-afordable.com) - [www.mikes-afordable.com](http://www.mikes-afordable.com)

Fax: 706 652 2492 - Phone: 706 652 3866

1 888 TRY MIKE (879 6453)



Specialising in 1928 - 1931 Model A Ford Parts

**BRASSWORKS**

Early Ford Radiator Reproductions  
Radiator Restorations  
Custom Built Radiators



28-29  
30-31  
32  
33-34  
35  
36  
37-39  
40-41

Radiator Cores  
Flat Tube  
Round tube  
Honeycomb  
Cartridge

Heater Cores  
Fan Shrouds

Paso Robles, CA

[www.thebrassworks.net](http://www.thebrassworks.net)

805.239.2501